

INSTALLATION INSTRUCTIONS

STOCK DOCK LEVELER CURTAIN

(Right or left – read from outside facing building)

- 1. OPEN UP LEVELER TO FULL HEIGHT:** Use the proper method in securing the leveler in the open position.

NOTE: When installing a Dock Leveler Curtain (DLC) make sure that it does not hinder the leveler function. Also make sure the safety decals are clearly visible. If unable to allow full visibility please contact the OEM for that leveler to get replacement safety decals.

- 2. TRIM CURTAIN WIDTH TO PROPER SIZE:** Take off equal amounts of fabric from each side of the DLC such that the DLC is 1" wider than the pit width.
- 3. TRIM LONG STAY TO LENGTH:** Take the longer/thicker taped together stay and trim it to a length that is 1.5" shorter than the pit width.
- 4. MOUNT UPPER CURTAIN SECTION TO THE LEVELER:** Using Small TEK Screws, secure the upper section of the curtain to mounting points on the inside, upper section of the leveler. Cutouts may be needed to get around obstructions.

- 5. ATTACH THE LOWER CURTAIN SECTION:** Using the Velcro edge on the upper curtain section, attach it to the Velcro on the lower curtain section.

- 6. DETERMINE THE PROPER BOTTOM MOUNTING POCKET:** With the curtain hanging loosely from the top Velcro, locate an appropriate pocket for mounting. Make sure that there is enough slack to allow the curtain to span the max opening of the leveler during operation.

- 7. ANCHOR BOTTOM TO THE CURB ANGLE OR CONCRETE:** Use proper mounting method by drilling through the fabric and stay material and anchoring the curtain to the dock. It may be necessary to trim around leveler lip supports, or truck restraint.

- 8. ATTACH RETRACTOR BUNGEEES:** Hook or tie the retractor bungees to un-obstructing parts of the leveler pit and hook them to the curtain grommets. Adjust tension as necessary.

- 9. TEST FOR LEVELER FUNCTION:** Ensure the leveler functions properly and the curtain does not get caught in moving parts.

